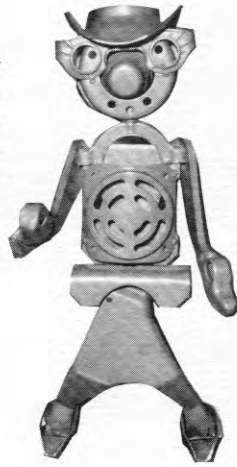


"Punchy Eddy", made of actual heavy metal stampings produced by Toledo, greets visitors entering the lobby. He is evidence of the firm's versatility and ingenuity in their field.



Toledo Stamping can "Quote with Confidence" on the most exacting heavy stamping jobs.

Toledo Stamping & Manufacturing Company goes after the tough heavy stamping jobs where their experience and ingenuity can be sold at a profit. Their blend of production capability and stable manufacturing costs puts them in an enviable competitive position when part specifications are exacting and delivery schedules are critical.

This well-known contract stamping company produces a broad range of parts with emphasis on the passenger car, farm machinery and truck industries. With well-equipped plants in Toledo, Ohio, and Dubuque, Iowa, plus a large engineering staff, this company is a dependable source for development and production of quality stampings in quantities ranging from several thousand to up to 6 million per year.

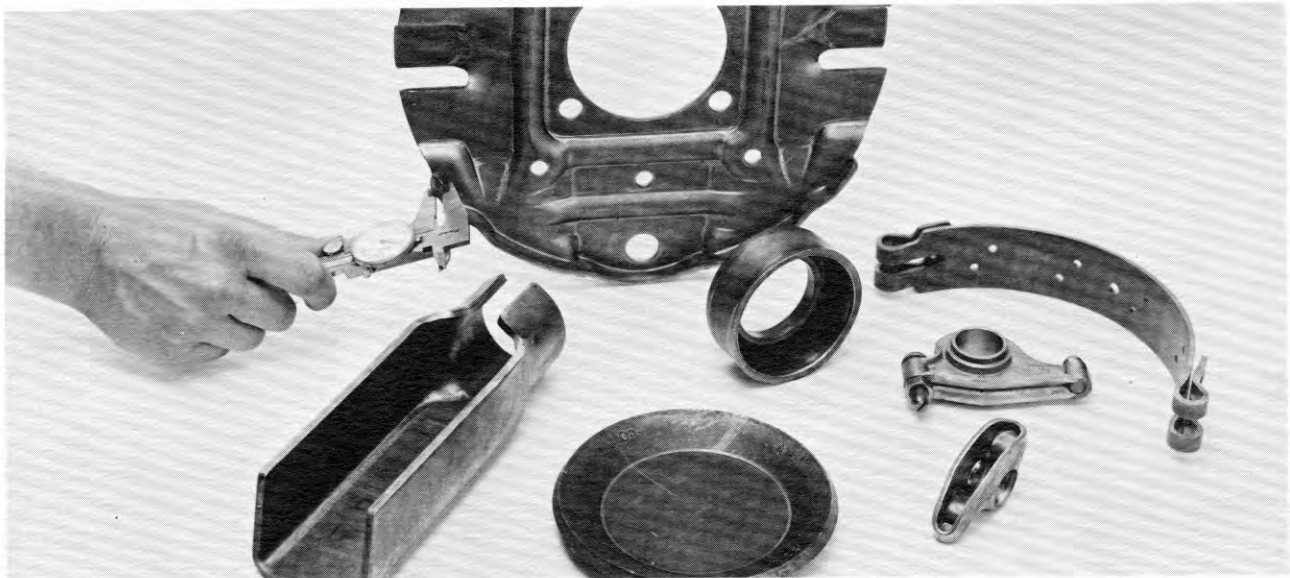
Minster Presses Dominate Production Equipment

In the Toledo plant 37 of the 75 presses are Minsters. They include thirty-one O.B.I.'s from 32 to 150 ton capacities and eight straight-side presses ranging from 200 to 800 ton capacities. Most of the straight-sides are used for transfer die or progressive die work.

Toledo Stamping bought their first Minster press in 1947. Since then they have usually turned to Minster when purchasing new press equipment.

Officials of Toledo Stamping cite several reasons why they continually buy Minster presses. Dependable performance with less downtime and minimal repair cost is a major factor. They can depend on Minster presses to keep their manufacturing costs stabilized at a consistently low level. Fred Drews, Plant Supt., says "Minster is the best press for the money. They're tough and run without breakdowns." Other reasons are reduced scrap and longer die life with less die maintenance. Minster's record of providing good service, both from the distributor and from the factory, is also important to Toledo Stamping & Manufacturing Company.

As evidence of their ability to select the best available equipment and get the fullest possible productivity from it, Toledo Stamping now gets twice as much production in the same amount of space than they did twenty years ago.

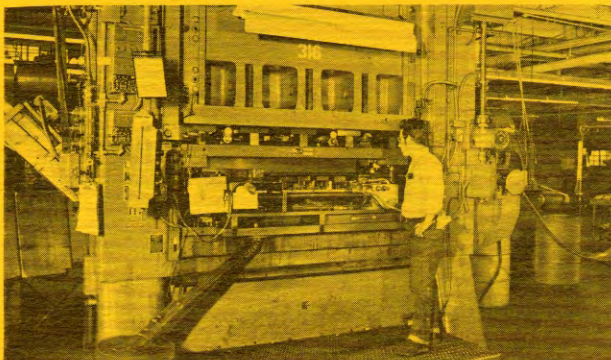


Heavy parts up to 5/16" thick are produced on Minster presses ranging from 32 to 800 tons capacity.

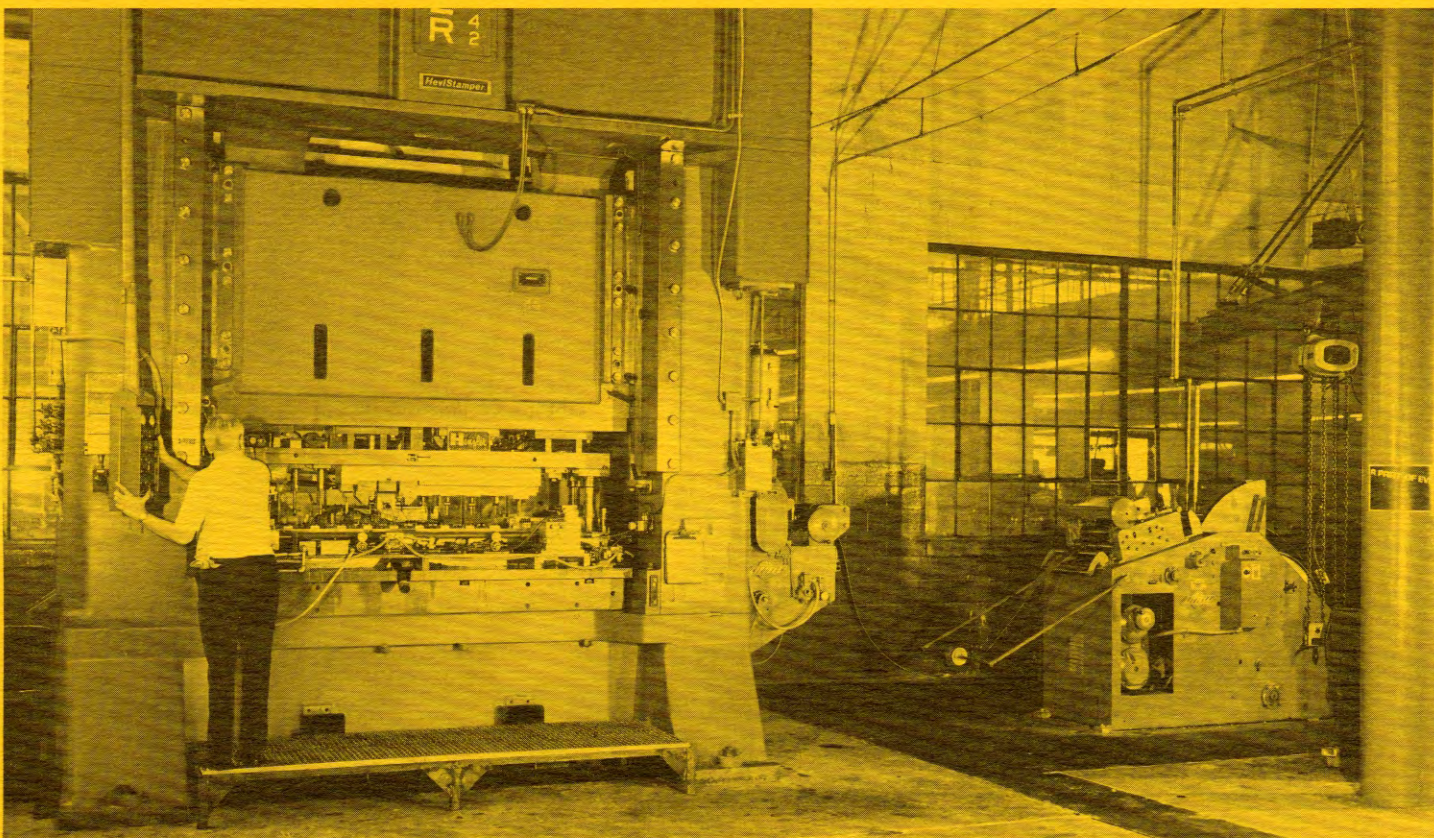
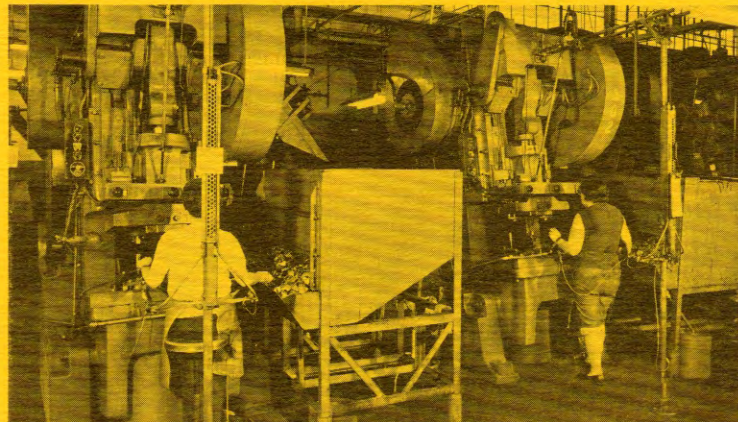


Left to right, Fred R. Drews, Plant Mgr., Schuyler Yates, Vice President, Mgr. Marketing & Sales and H. A. Polderman, Vice President, Engr. and Manufacturing of Toledo Stamping & Manufacturing Company.

Secondary operations are performed on these Minster No. 7 O.B.I., 75 ton presses which are typical of 31 Minster O.B.I.'s owned by the company.



Automated Minster E2-300 HeviStamper press used for progressive and transfer die production.



New Minster E2-800 Eccentric Shaft Straight-Side, single geared, twin drive press is used by Toledo Stamping to automatically produce automotive rocker arms with intricate transfer dies. This is one of six Minster HeviStamper[®] presses in the Toledo plant used for progressive or transfer die operations on heavy material parts.