## No Downtime

...IN 14 YEARS AT PACKARD



Straight Stae

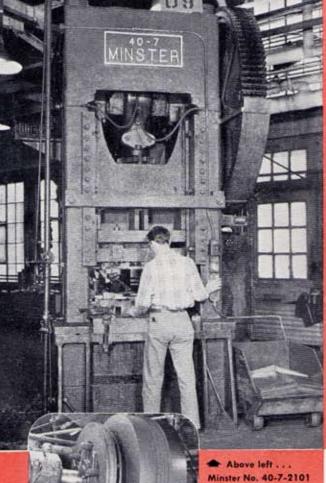
Single geared

10" stroke

30 strokes per minute

Bed area 49" × 36"

Equipped with Minster
Air-Operated Combination Friction Clutch
and Brake Unit



Minster Air-Operated Combination Friction
Clutch and Brake unit operates 20,000
production hours with only normal maintenance.

The Packard Motor Car Company advises, "Ask The Man Who Owns One." We did just that; asked THEM, and discovered another remarkable Minster clutch performance record!

Minster Press No. 40-7-2101 was installed at Packard Motor Car Co., in August, 1937. Today after an estimated 20,000 hours' use, after well over 1,000,000 operations, all single stroke, the records show: "No trouble other than ordinary maintenance has been encountered on the clutch."

Is this unusual? In some respects, yes; although, not as unusual as you may first believe. Minster has actually created an entirely new standard of press clutch performance. The result: dozens of reported cases of 8 - 10 - 14 years of service with but negligible or non-existent repair costs.

You will be interested in the many advances in press operation that are now obtainable with Minster presses. A card will bring the nearest Minster representative to your office with full information.

Minster No. 40-7-2101
press. Used for blanking, forming, and
drawing operations
on automobile
parts production.

Left ...
The clutch that has yet to be repaired. 20,000 hours of service with no downtime.

Right . . .
Another veteran
Minster Press
at Packard
Motor Car Co.
Installed 1939—
has run 15,000
production hours—
also with nothing
but normal
maintenance to
the Minster clutch.





THE MINSTER MACHINE CO., MINSTER, OHIO