

Minster Service Backs Up Amada Press at Elyria Spring and Specialty Inc.

Dependable and timely service is critical to manufacturers who have built a reputation for just-in-time delivery and rapid response to customers.

At Elyria Spring and Specialty Inc., the decision to purchase a new Amada gap frame press was based largely on the fact that Amada presses are sold and serviced exclusively in North America by The Minster Machine Company.

"We looked at a lot of different presses, and as far as we're concerned they are built about the same." Said Tim Allen, Plant Manager at Elyria Spring and Specialty Inc. "What sold us on the Amada was the service and support we knew we would be getting from Minster."

"We had a situation a while back with one of our Minster presses," Allen continued. "The press went down on a Friday and we needed a part. We called Minster and had a part on Saturday. After getting the part, we called Minster on the weekend, got the technical support we needed, and the press was up and running on Monday."

Based in Elyria, Ohio, Elyria Spring and Specialty Inc. manufactures world class



The newest press at Elyria Spring and Specialty Inc. is this Amada TP60-EX, which has increased the company's capabilities to produce world class light stampings.

light stampings, springs, wire forms and assemblies. From prototypes to million-part runs, Elyria Spring and Specialty Inc. utilizes state-of-the-art spring coiling machines, four slide equipment and mechanical stamping presses to offer its customers a high quality diversity of products and services.



A small sample of some of the stamped parts produced at the Elyria Spring and Specialty Inc. in Elyria, Ohio.

With complete in-house tool and die facilities, Elyria Spring and Specialty Inc. can provide design and prototyping services to its stamping customers. The company utilizes several small tonnage Minster presses and its newest press -- an Amada TP60-EX press.

"There are a lot of great features on the Amada press," said Lead Punch Press Operator Chris Bodnar. "We love the adjustable ram, the digital readout and the die protection is great also. But I would say the best thing about the press is that it just runs and runs without any major problems."

One of the more complex parts being made on the Amada press is a tubular faucet sleeve.

"The part is formed all the way around and then interlocked," Bodnar said. "It's a difficult part and with the Amada press we are able to get at the die very easily and

troubleshoot any situation. Set-up is great. We can get dies in and out of the machine without a lot of problems."

"We supply competitive parts to our customers on time, and that's our No. 1 goal," Allen added. "With the Amada press we have also been able to increase our capacity and work on larger jobs."

Elyria Spring and Specialty Inc. has six presses ranging from 12 to 60 tons. For more information about the products and services of Elyria Spring and Specialty Inc., visit the company online at www.elyriaspring.com or call 440-323-5502.



A Minster B1-32 is one of several smaller Minster presses in production at Elyria Spring and Specialty Inc.