Report

- 300 ton . 16" stroke
- Double crank, twin drive
- 15 strokes per minute 55 x 84 bed size
- Equipped with Minster Air Operated Combination Friction Clutch & Brake.

40,000 Production Hours Total Maintenance \$150.

Here are the facts as reported by the Blackstone Corporation, lamestown, N. Y .:

In ten years of operation of our Minster #50-8-84 press, the following impressive production and maintenance figures have been compiled.

The press has run approximately 40,000 production hours and has produced upwards of 800,000 pieces.

We are using the machine for blanking, drawing and forming operations, all as single stroke work.

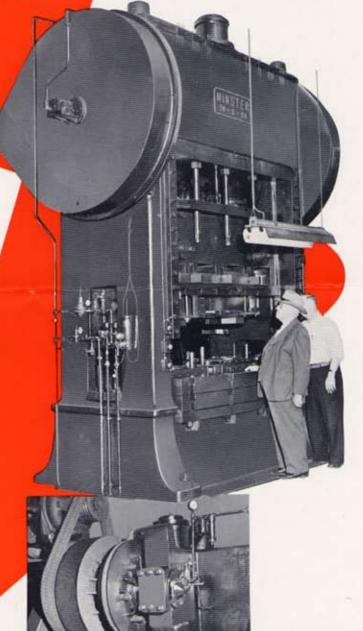
Repair costs for parts and labor for the ten-year period total about \$150,00, and the total down time has been about 40 hours.

Our experience with this machine has been exceedingly favorable. It is very well constructed and can perform very heavy work for long periods of time.

We are very well pleased with this machine in all respects, and since installing it we have purchased. and are using continuously, four other types of Minster presses.

It is an inescapable conclusion . . . Minster presses and Minster clutches have made an impressive record for design excellence. Minsters are now producing results considered impossible only a few short years ago. Higher speeds . . . lower maintenance . . . greater accuracy . . . longer die life . . . unusual versatility . . . you get all your requirements with a Minster press





The Minster combination friction clutch and brake on #50-8-84-2532. Records show only \$48 was spent on repair parts for this unit . . . 12 segments of brake friction rings. Total repair costs for the entire 10-year period, including labor, was approximately \$150.